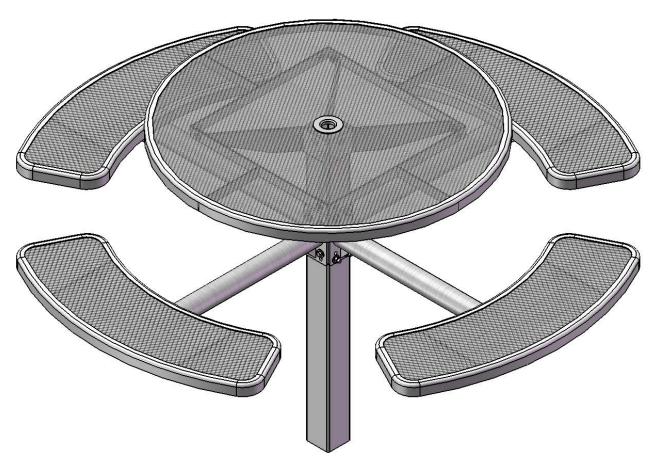


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Model # T46RACSPEDS

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HARDWARE 7/16" x 5-1/2" Machine Bolt 7/16" Washer 7/16" Hex Nut 5/16" x 1" Machine Bolt 5/16" Kep Nut 5/16" Washer 3/8" x 1" Carriage Bolt 3/8" Washer 3/8" Hex Nut

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PRODUCT SPECIFICATIONS

T46RACSPEDS 46" ROUND INGROUND TABLE WITH 4 SEATS

Top & Seats: 11 gauge die formed angle frame 1"x1-7/8" with 3" radius on the seat corners. 3/4" #9 steel expanded metal. 7 gauge x 1-1/2" flat bar center support and mounting bracket understructure. Top is additionally supported to the outer frame with 7 gauge x 1-1/2" flat bar. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: Main support column is 4"x4"x11 gauge pre-galvanized structural steel tubing. Arms are fabricated from 2-7/8" O.D. x 12 gauge pre-galvanized

structural steel tubing welded to 1/4" precision punched plates for attachment to the main column and 2"x2"x3/16" structural steel angle for lateral seat support. Seat attachment points are 10 gauge precision punched tabs. Table top attachment structure is fabricated from 2"x2"x3/16" structural steel angle and top attachment points are 7 gauge x 1-1/2" steel flat bar.

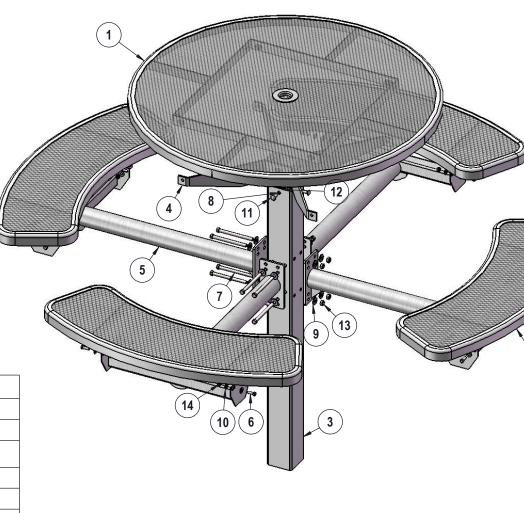
Frame Coating: Electrostatic powder coated application oven cured.

Hardware: All stainless steel hardware fasteners.

Dimensions: Top is 46" diameter x 30-1/4" high. Seats are 12" wide x 41-1/2" long x 18" high. Outside to outside dimensions of 4 seat table is 81" around.

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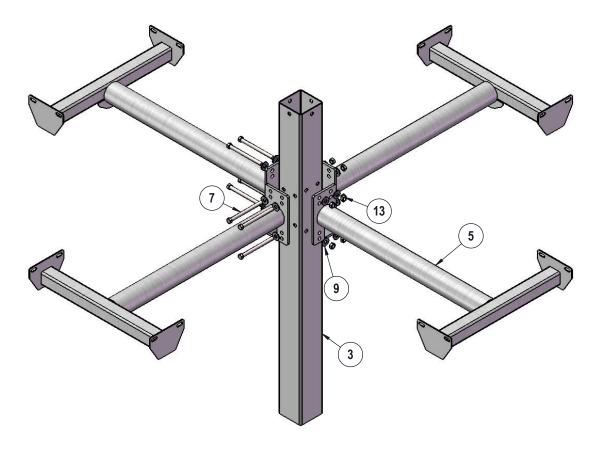
COMPONENTS



ITEM NO.	PartNo	DESCRIPTION	QTY
1	T-V46RD-T	46" Round Expanded Top	1
2	T-V36RD-S	3' Expanded Round Seat	4
3	P-338S or G- 338S	338 IG post asem	1
4	P-01-04-0150	H Bracket	1
5	P-V338-ARM	338 vinyl arm	4
6	33-05-0029	5/16" x 1" Machine Bolt (SS)	20
7	33-06-0050	7/16" x 5-1/2" Machine Bolt	8
8	33-02-0008	3/8" Flat Washer (SS)	4
9	33-02-0004	7/16" SS Washer	16
10	33-02-0007	5/16" SS Washer	40
11	33-06-0042	3/8" x 1" Carriage Bolt (SS)	4
12	33-01-0018	3/8" Hex Nut (SS)	4
13	33-01-0006	7/16" Hex Nut (SS)	8
14	33-03-0012	5/16" Kep Nut (SS)	20

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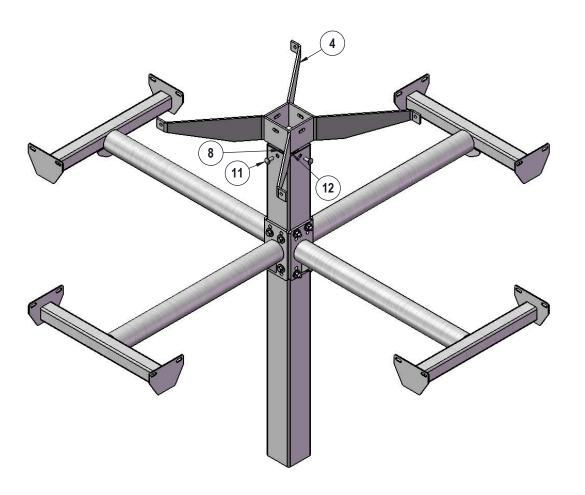
STEP 1



Attach the Arms to the using specified hardware.

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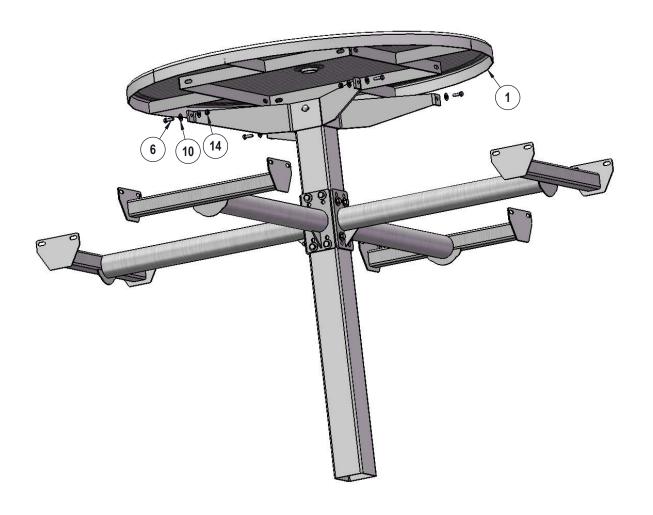
STEP 2



Attach the H Bracket to the Post using specified hardware.

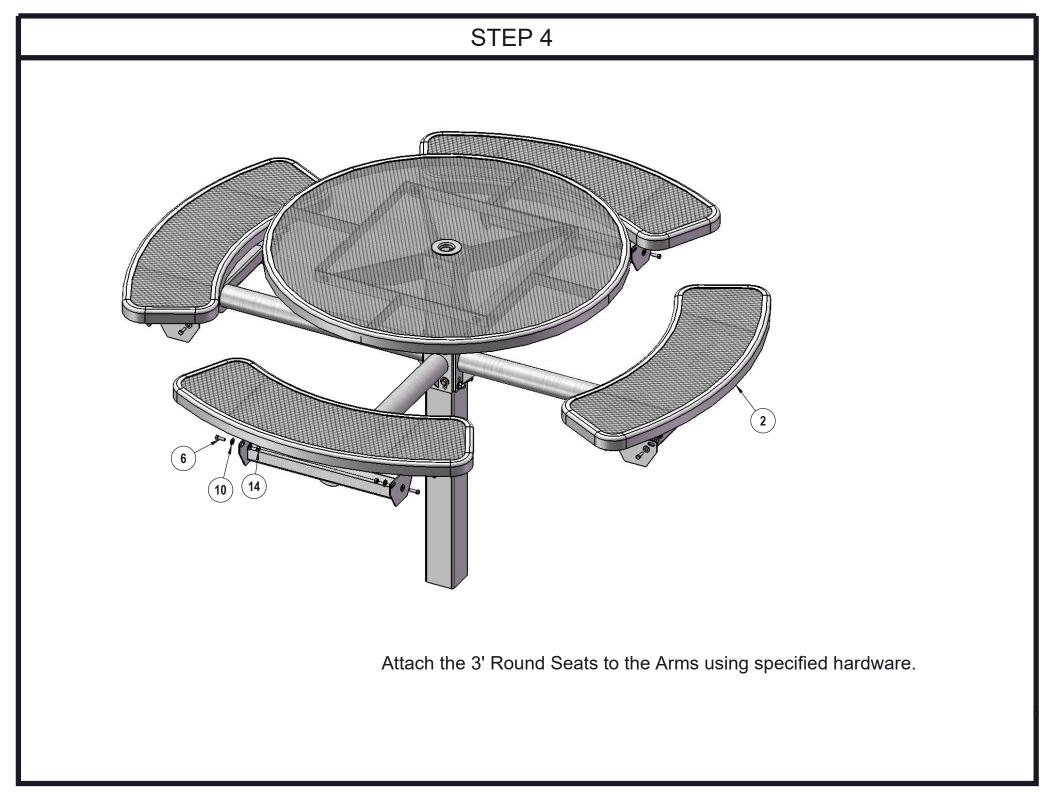
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STEP 3



Attach the 46" Round Top to the H Bracket using specified hardware.

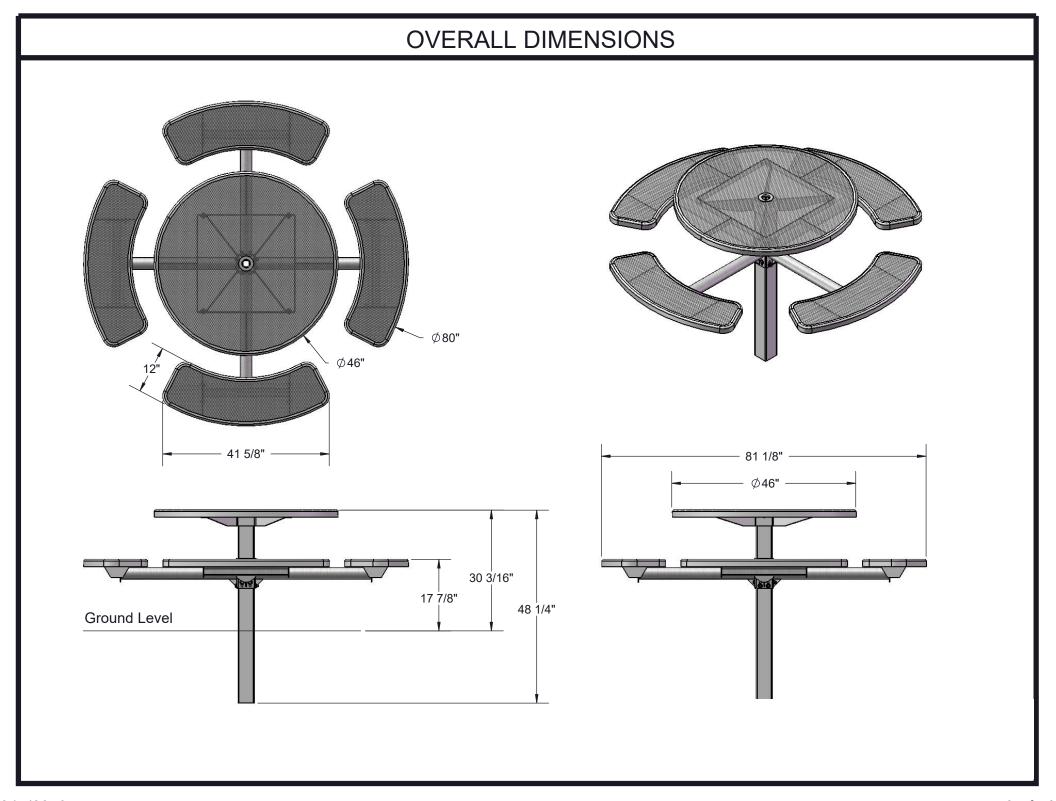
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FOOTINGS Ø18" Estimated Required Concrete: 12 - 50 lb Bags of Concrete 30" **→** 18" →

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