

IT MAY BE EASIER TO LAY THE FRAMES UPSIDE DOWN AS SHOWN IN FIGURE 1. MAKE SURE YOU LAY THE BOARDS ON A FLAT SURFACE SUCH AS THE CARDBOARD PACKAGING.

1. Put the 2 1/4" Carriage Bolts in the Boards with the (5) Holes. There will be (3) Boards, These are used for the Table Top. (Note the 3" Long Carriage Bolt is used for the Middle Hole in the Middle Board.) Place the Head of the Bolts on the Routed Side of the Boards.
2. Match the Top Board Holes with the Holes on the Table Top Angle Iron Cleat, Place a Lock Washer and Nut on the Bolts. Finger Tighten at This Time. Note the Orientation of the Table Leg Frames in FIGURE 1.
3. Place the Seat Planks on with the Routed Sides Facing Towards the Ground or The Side You Would Sit On. Finger Tighten the Bolts and Nuts at This Time.
4. Place the Center C Channel On the Center Holes of the Table Top. Use the 3" Carriage Bolt for the Center Hole Only.
5. Fasten the Support Braces to the Table Frame and Center Top Cleat as Shown, Finger Tighten Bolts, and Nuts. Now You Should be Able to Square up and Tighten all Hardware on the Table.

ITEM NO.	PART NUMBER	DESCRIPTION	EXPLODE VIEW/Table Assembly/QTY.
1	J2-SA1	J2 LEG SUB ASSEMBLY	2
2	IPTC-6	1/2"x 1 1/2" CHANNEL COATED CENTER CLEAT	1
3	6IPT5-7	6' 2"x 10" SYP TABLE TOP PLANK	3
4	6IW4-7	6' 2"x 10" SYP TABLE and SEAT PLANK	2
5	6IPT-5	6IPT-5 GALV SUPPORT BRACE	2
6	HBOLT 0.3750-16x1x1-N	3/8"-16x 1" Hex Head Bolt	2
7	RHSNBOLT 0.375-16x3x1-N	3/8"-16x 3" CARRIAGE BOLT	1
8	RHSNBOLT 0.375-16x2.25x1-N	3/8"x 2 1/4" CARRIAGE BOLT	22
9	LOCKW-3/8	LOCK WASHER 3/8"	25
10	HNUT 0.3750-16-D-N	3/8"-16 HEX NUT	25

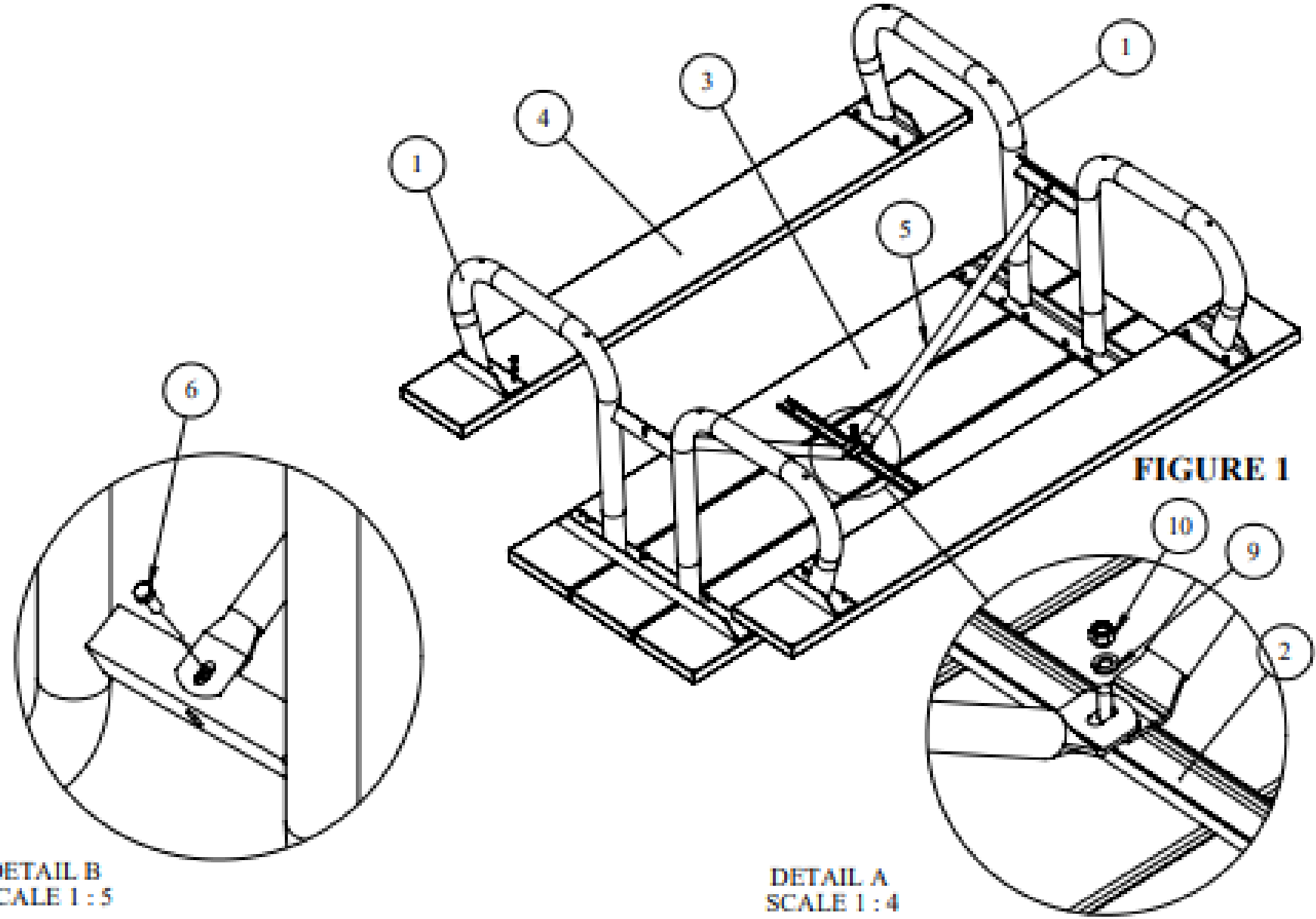
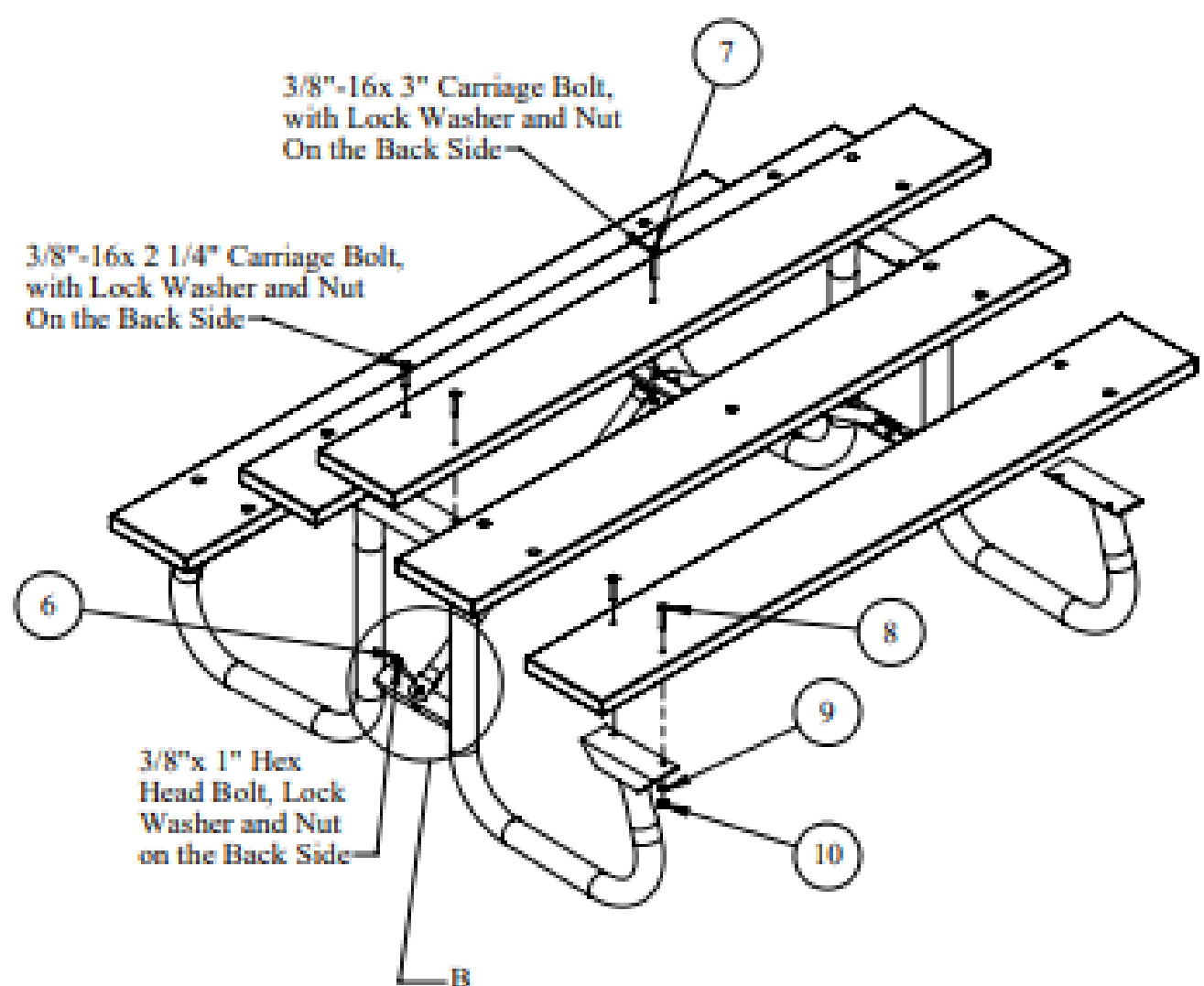


FIGURE 1

DETAIL B
SCALE 1 : 5

DETAIL A
SCALE 1 : 4

GENERAL NOTES		SHEET SIZE		SCALE	REV	DESC:	
<small> CONFIDENTIAL DRAWING. INFORMATION IS NOT TO BE COPIED OR DISCLOSED TO OTHERS WITHOUT CONSENT OF KAY INDUSTRIES. SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE. </small>		B		1:16		6' 12" TABLE W/ WOOD PLANKS	
		DRAWN BY		JNB	9/22/2014	MATERIAL:	
		APPROVED				PART NO: 6J2GW	
LAST SAVED		johnb		6/20/2017	Configuration - EXPLODE VIEW		
PATH TO PART OR ASSM - 6J2GW		S:\VC\ADD\WORK\Solidworks\Tables\J2A		4/20/2017 2:11:41 PM		SHEET 3 OF 3	