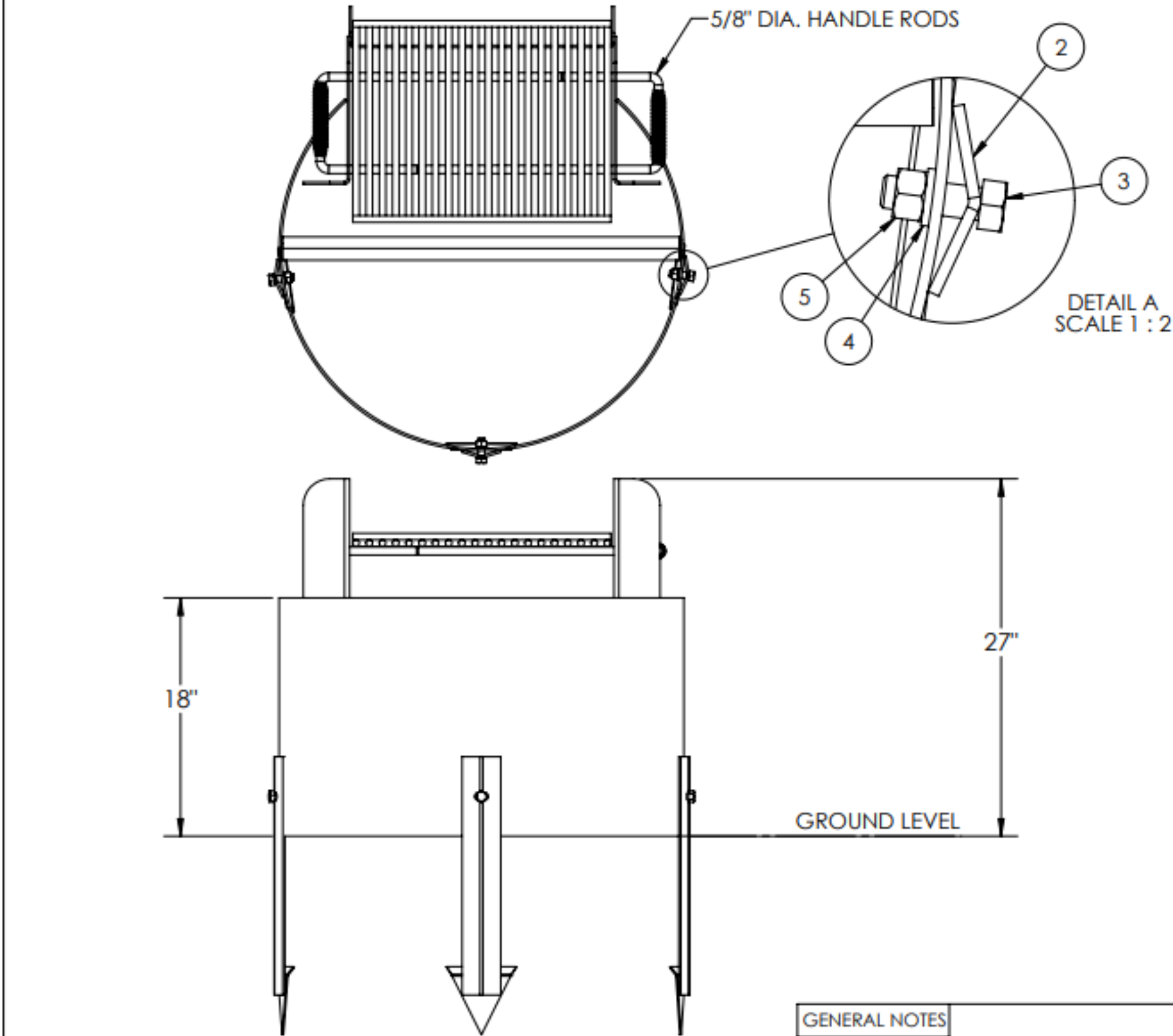
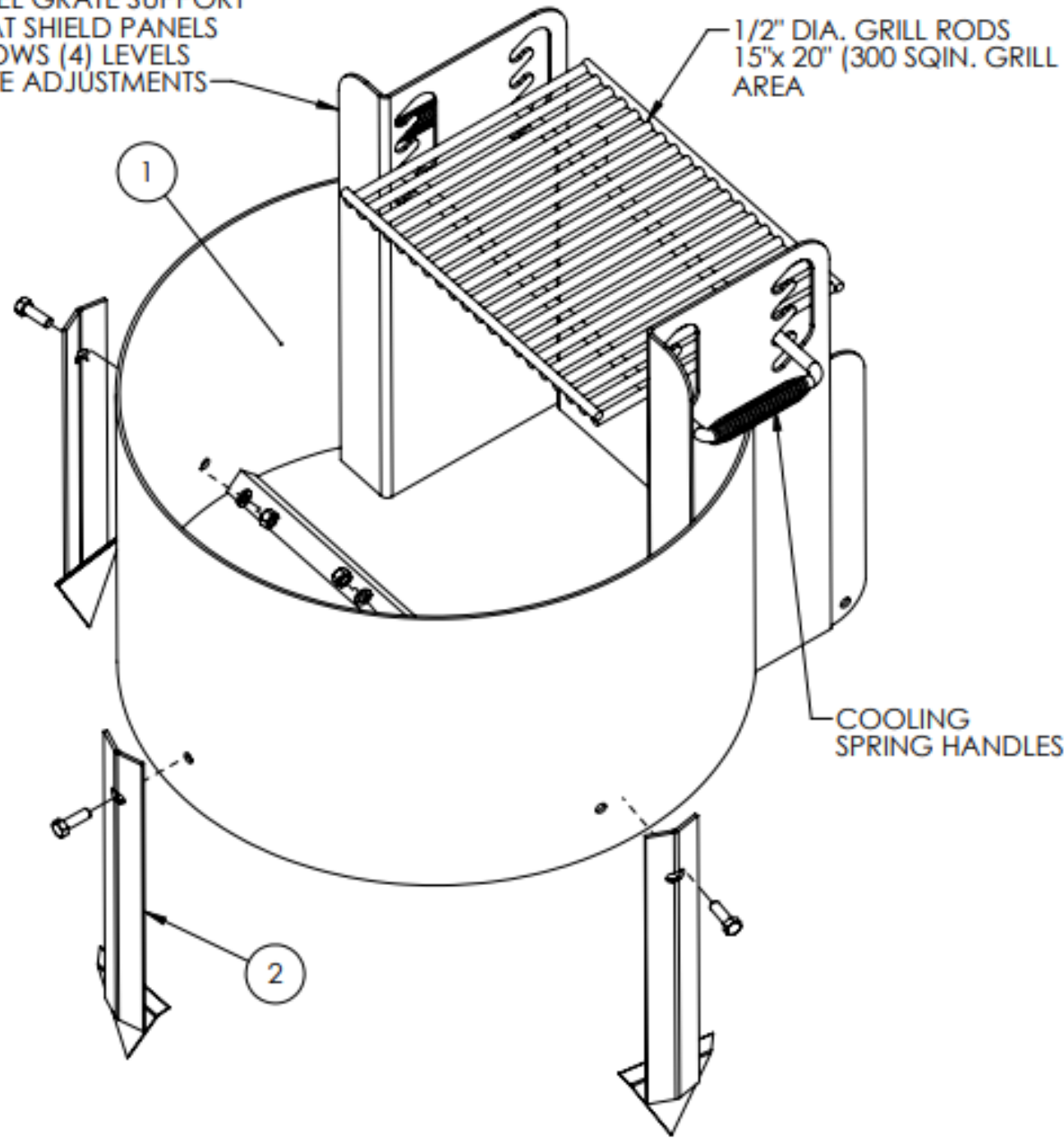


NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	AFG18-SA4	AFG FINAL ASSEMBLY ADA 18" HIGH		1
2	IFP-SAS	ANCHOR SPADE WELD ASSEMBLY		3
3	HBOLT 0.5000-13x1.5x1.25-N	1/2"-13x1 1/2" HEX BOLT		3
4	Regular LW 0.5	1/2" REGULAR LOCK WASHER		3
5	HNUT 0.5000-13-D-N	1/2"-13 HEX LOCKNUT		3



UNIT WGT: 163 Lbs.

3/16" STEEL GRATE SUPPORT AND HEAT SHIELD PANELS THIS ALLOWS (4) LEVELS OF GRATE ADJUSTMENTS

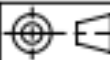


1. Before the assembly mark line on the ground the out side the grill for anchor spade placement and at as same time mark the center line where is bolts mount to grill.
2. Then take a hammer and insert the spade anchor into ground from outside line. Repeat this step with other spade anchors.
3. Place (3) 1/2" x 1 1/2" Hex Bolts into the hole of the Spade anchor and thorough the hole of base grill and other side use lock washer and nuts.

GENERAL NOTES

DIMENSIONS ARE IN INCHES
TOLERANCES: LINEAR: ± 1/16"
ANGULAR: ± 1°

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WITHOUT NOTICE.



SHEET SIZE	SCALE	REV
B	1:10	
DRAWN BY	JNB	7/11/2017
APPROVED		
LAST SAVED	johnb	8/1/2017

DESC:	FIRE RING ADA W/ADJUSTABLE GRATE & SPADE ANCHORS
MATL:	
PART NO:	AFG80WCSAS